



Product Offering for 5G NR

Sep,19

# Product Offering for 5G NR

- Low PIM Jumpers
  - Ultra Flexible ¼" thru ½"
  - Low PIM Test Solution
- RF Cables for 5G Test
  - Precise Test Lead
  - System Interconnection
  - DC thru 50GHz
- RF Cables for Phase Critical
  - Phase Temp Stability
  - Phase Match & Phase Track



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- RF Cables for 5G Test

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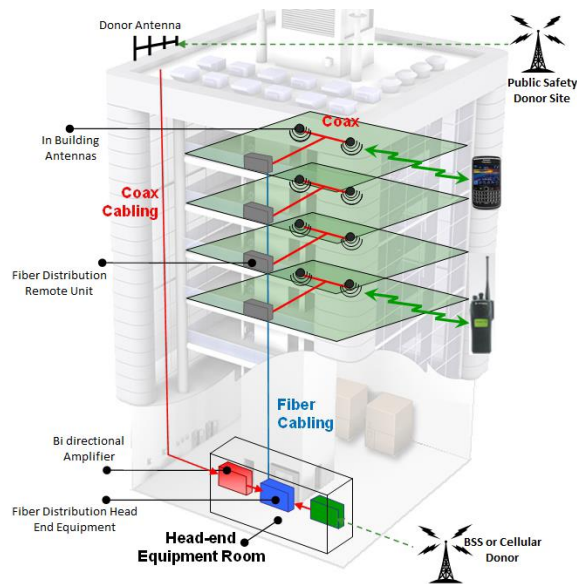
- RF Cables for Phase Critical

- Phase Temp Stability
- Phase Match & Phase Track



# DAS and Small Cell Jumpers & Rugged Field Deployable Antenna Feeders

## Distributed Antenna Systems



## Small Cells







## COW's and COLT's





# Low PIM Jumpers for DAS and Small Cell

TFT-402		
TFT-401		
SPP-250-LLPL		
SPP-375-LLPL		
SPP-500-LLPL		
SPO-250		
SPO-375		
SPO-500		
SPF-250		
SPF-375		
SPF-500		

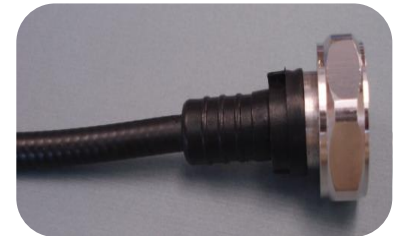
Ultra flexible,  
plenum listed (CMP)



Flexible,  
plenum listed (CMP)



Flexible, outdoor

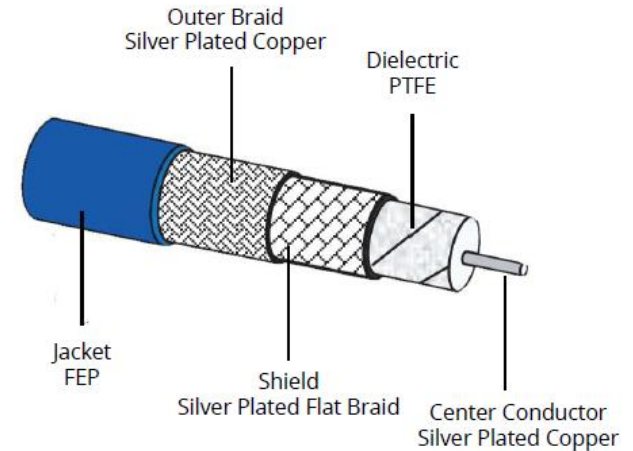


Flexible,  
riser listed (CMR)



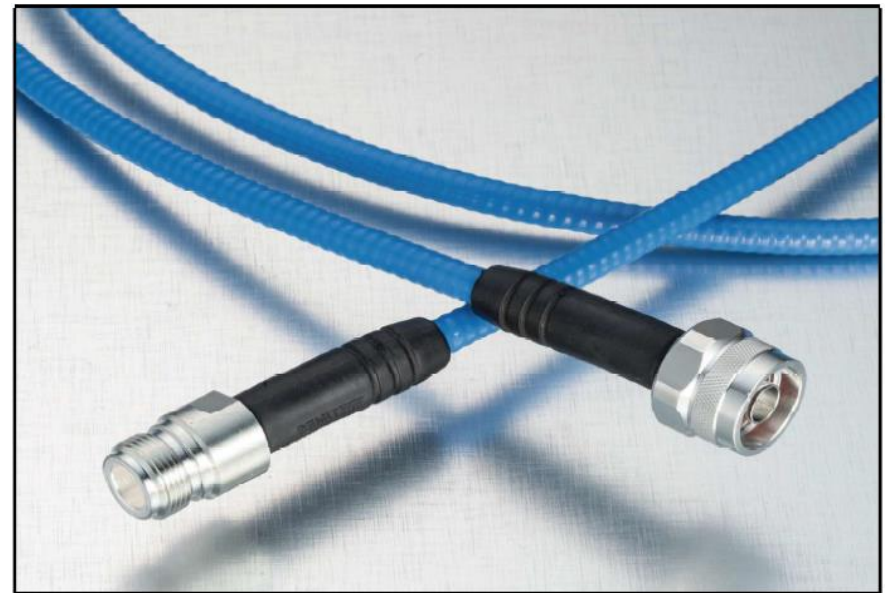
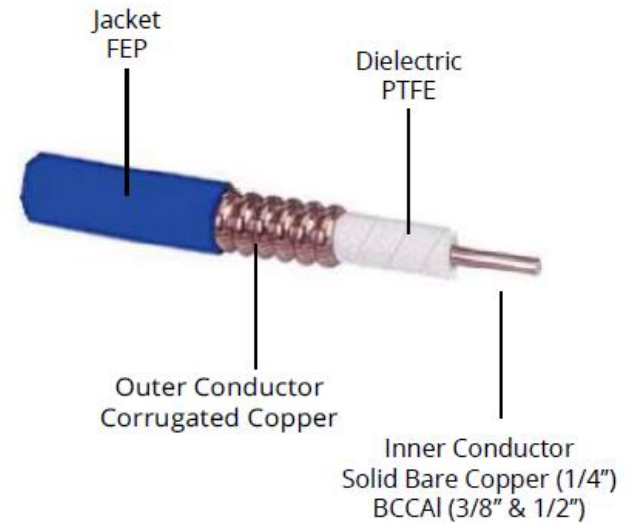
# TFT Coaxial Cable

- Extremely flexible; perfect for tight-spaced application
- UL listed, plenum rated (CMP)
- High temperature up to 150°C
- Field installed connector
- <-160dBc PIM performance



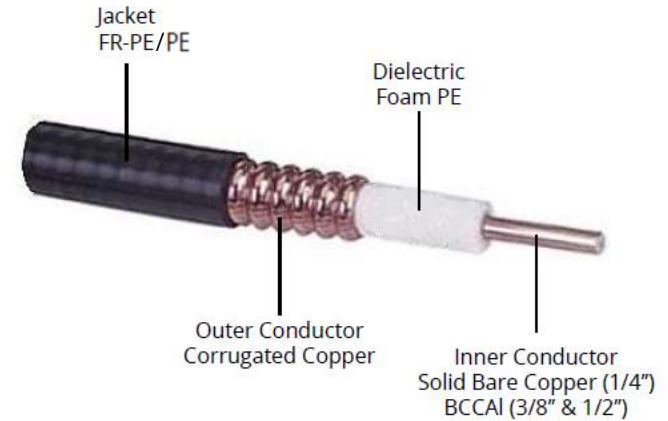
# SPP-LLPL Coaxial Cable

- UL listed, plenum rated (CMP)
- High temperature up to 200°C
- Excellent shielding, better than 100dB
- Low Loss up to 5.8GHz
- <-160dBc PIM performance



# SPO/SPF Coaxial Cable

- SPF – Indoors Riser rated (CMR)
- SPO – Outdoors
- Excellent shielding
- Low Loss up to 5.8GHz
- <-160dBc PIM performance





# Low PIM Connector Interfaces

Interface	Typical PIM (dBc, 2x-43dBm)	Frequency(GHz)	VSWR
7-16	$\leq -165$	0-6	1.3
4.3-10	$\leq -165$	0-6	1.3
4.1-9.5	$\leq -165$	0-6	1.3
N	$\leq -160$	0-6	1.3
2.2-5	$\leq -160$	0-6	1.3
NEX10	$\leq -160$	0-6	1.3
QMA	$\leq -150$ ( Static)	0-6	1.3
SMA	$\leq -150$ ( Static)	0-6	1.3



7/16 female



TCP 4.3-10 male



EZP 4.3-10 male



4.3-10 female bulkhead



2.2-5 male



NEX10 male



N male

# Low PIM Jumper Marking



Smart Number and Serial Number (Standard)



PIM, VSWR and IL values (Standard)



Barcode linked to on-line data curves (upon request)

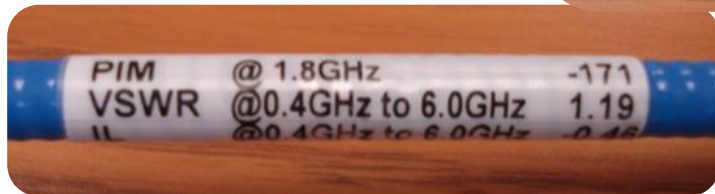
# Small Cell Jumpers with WPB Boots



Our Low PIM jumpers can be ordered with one-piece silicone weather protection boots (WPB's) to quickly and consistently protect the connector bodies in an outdoor application



# Low PIM Jumper Portfolio Review





# COWs and COLTs





# TCOM -- Rugged low PIM Feeder

## **TCOM**

-160dBc dynamic  
Flexible  
Solid center conductor  
Indoor/Outdoor

## **TCOM-PUR-DB**

-160 dBc dynamic  
Flooded braid  
Very Flexible  
Solid center conductor  
Indoor/Outdoor

## **TCOM-FS-DB**

-160 dBc dynamic  
Flooded braid  
Ultra-Flexible  
Stranded center conductor  
Indoor/Outdoor

Rugged low loss, low PIM  
antenna feeder cables.  
Designed to maintain  
performance with flexure



# TCP Connector – Field Installable Low PIM design



Physical separation between the mechanical and electrical transitions

# SilverLine-LP (low PIM)

The most rugged low PIM test lead on the market

- Shape allows higher grip force
- Anritsu Approved
- 1 year warranty



## SilverLine®-LP (Low-PIM)

ISO 9001 Certified

Coax Test Cables for Passive Intermodulation Testing

- Cellular Site Certification
- Troubleshooting
- Performance Analysis
- Antenna or Radio Equipment Production Test
- *Elliptical Body Improves Grip Force*
- *Now 20% Lighter Weight*
- *Improved Strain Relief*



SilverLine®-LP is the first test cable specifically designed for field and production PIM Testing. Unlike standard corrugated test leads that experience rapid failures due to kinking and connector/cable interface breakage, SilverLine®-LP is steel armored. It has a large back shell and strain relief to protect the cable to connector interface against almost all possibilities for damage. This robust design improves product life and reduces the occurrence of faulty test results.

SilverLine®-LP is ideal for use with Portable PIM analyzers in field test applications. It is also ideal for use with bench top PIM Analyzers in a lab or factory production environment. In the field this reliable, high quality test cable cuts costs by eliminating the need to rebuild or re-terminate a test lead on site or worse, cancel a test entirely. In the factory it saves labor by providing more accurate and consistent results over a far longer product life. This reduces product rejects caused by faulty test leads.

In the uncertain world of PIM, SilverLine®-LP is an excellent value, reducing reoccurring costs.

**Features and Benefits:**

- Much easier to handle than raw corrugated cable
- Better than -117dbm (-160dbc) Performance
- Includes a set of low PIM adapters
- Low attenuation
- Rugged, durable, steel armored design
- Water resistant
- RoHS compliant

**TIMES MICROWAVE SYSTEMS**

Times Silverline® Product Guarantee  
SilverLine®-LP is warranted for one year against defects in workmanship and materials. Excludes damage from over-bending, interface wear, contamination from dirt or other foreign materials, misuse, abuse or unauthorized disassembly.

Analyzer picture courtesy of Anritsu



# SilverLine-LPA (Low PIM Adapters)

- 26 configurations in stock
- 3 unique, standard small kits each containing 7 adapters
- Custom large kits that holds up to 20 adapters.



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# RF Cables for 5G Test



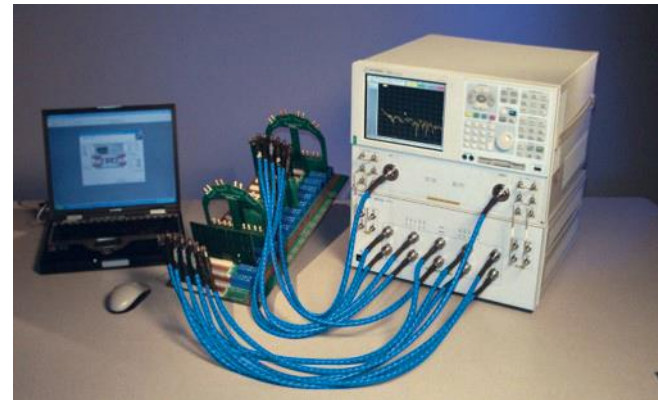
R&D, VNA Test Port Extension



General Lab Hook up/Bench Test

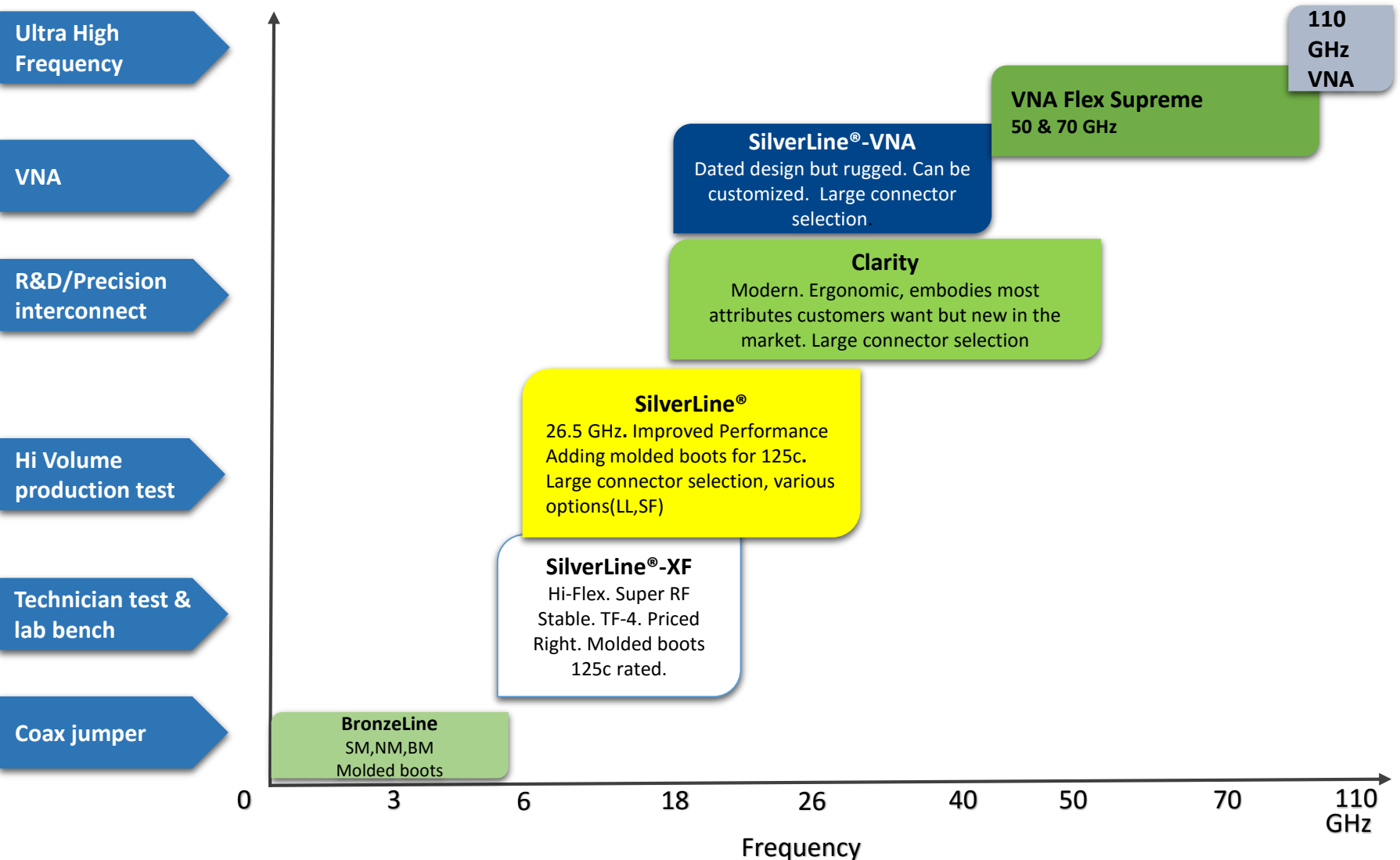


Hi Volume Production Line Test



Precision Interconnects

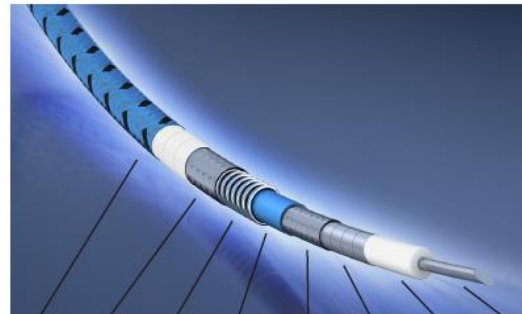
# Test Product Portfolio



# Clarity™ Test Cab

## – When everything is important

- Low Loss
- Optimized cable size
- Highly RF stable with flexure
- Armor option
- PTFE outer braid cover
- Ergonomic, molded boot
- Long knurl on coupling nut
- Connector selection



Abrasion resistant PTFE outer weave  
Stainless steel torque resistant wire braid  
Stainless steel spring armor (optional)  
FEP jacket  
Silver plated copper round wire braid  
Helically wound metalized strip and interlayer  
Micro-porous PTFE  
Solid silver plated copper center conductor

### Connectors & Strain Relief:

- Super-sharp stainless steel SureGrip™ knurled coupling nut
- Unique, elliptical-shaped, Sure-Grip™ injected molded strain relief (Armored version only)



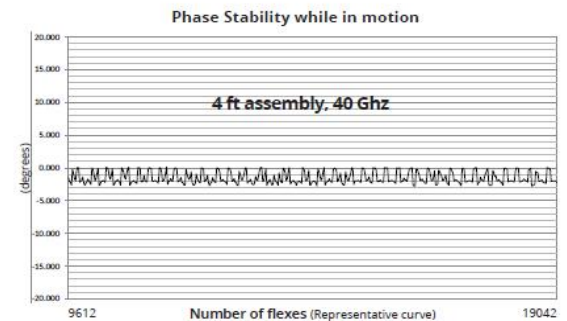
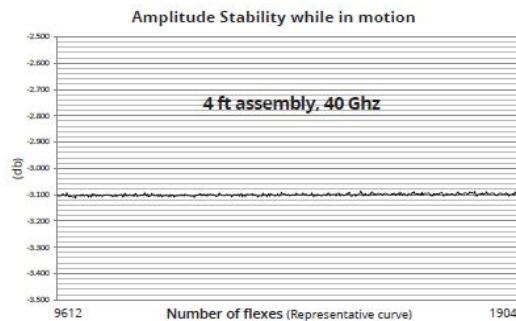
<sup>1</sup> As tested using Times' flex testing methods. 4ft long cable. Longer cables can have more total instability. Assumes test equipment is calibrated every 8 hours. New cables can have a break in period of several hundred flexes before optimum stability occurs. Contact your Times representative or the factory for a copy of this test procedure and/or actual test results.

<sup>2</sup> SMA and Type N male only. Achieving or extending mating life requires the strict use of a calibrated torque wrench at all times and careful, deliberate mating so as not to damage center contacts. Inspect and clean all interfaces frequently and check that mating interfaces are within IEEE 287 connector standards. Failure to do so may void warranties.

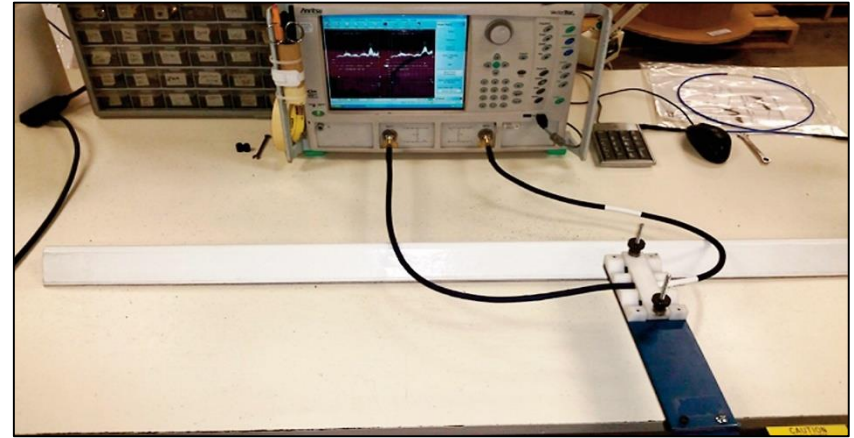
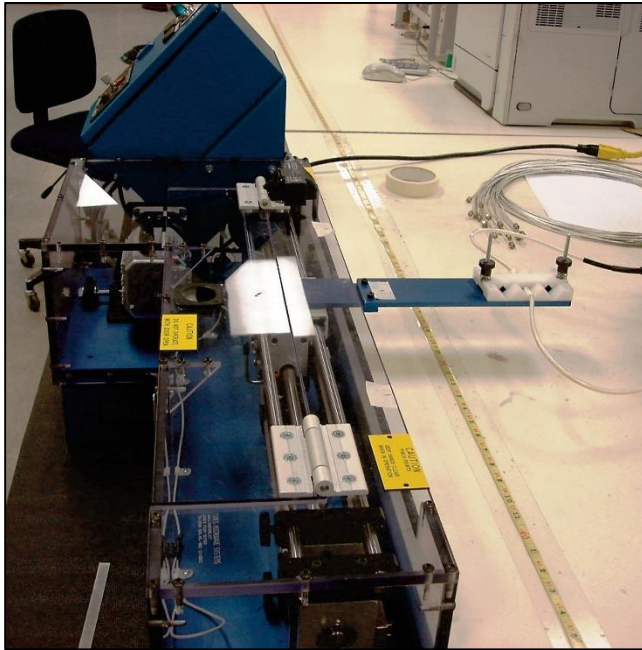
<sup>3</sup> 1:40:1 for 2.92mm right angle

Mechanical Specifications		
Dimensions	in	mm
Armored Diameter: armor/strain relief	0.29 / 0.50	7.95 / 12.70
Unarmored Diameter: cable/strain relief	0.190 / 0.425	5.5 / 10.8
Min bend radius, armored (max flex life)	1.5 (3.0)	38 (76)
Min bend radius, unarmored (max flex life)	1.0 (2.0)	25 (50)
Flex Life <sup>1</sup> (unarmored/armored)	25,000 / 50,000	
Crushing (armored version)	200 lbs/lin.in.	
Mating life cycle <sup>2</sup>	5000	

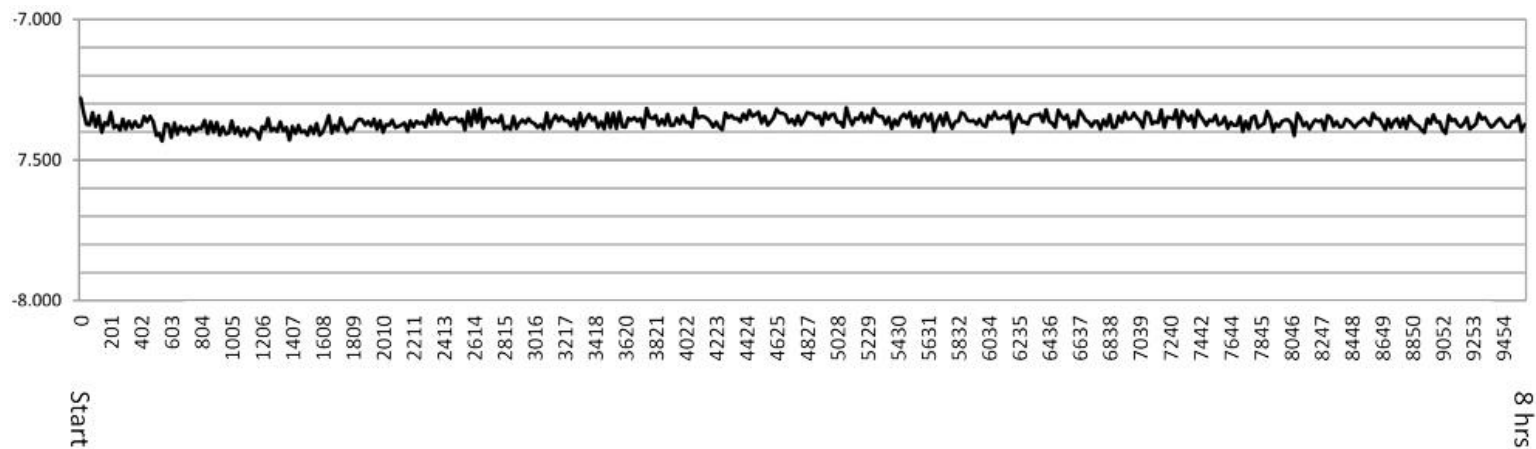
Electrical Specifications				
Impedance	50 ohms			
Velocity of Propagation	78%			
Shielding Effectiveness	> 100 db			
Capacitance	26pf/ft (85pf/m)			
VSWR (maximum)		18 GHz	26.5 GHz	40 GHz
		1.20:1	1.25:1	1.35:1 <sup>3</sup>
Phase Stability (degrees)*	typical	+/- 1.0	+/- 1.5	+/- 2.0
Amplitude Stability (db)*	typical	+/- 0.02	+/- 0.035	+/- 0.04
Attenuation, max @ 77°F (25°C)	db/100 ft (db/100 m)	51 (167)	63 (206)	82 (269)
Cable Power Handling (Cable Only)				
@77°F (25°C) sea level, watts (max)		18	15	13



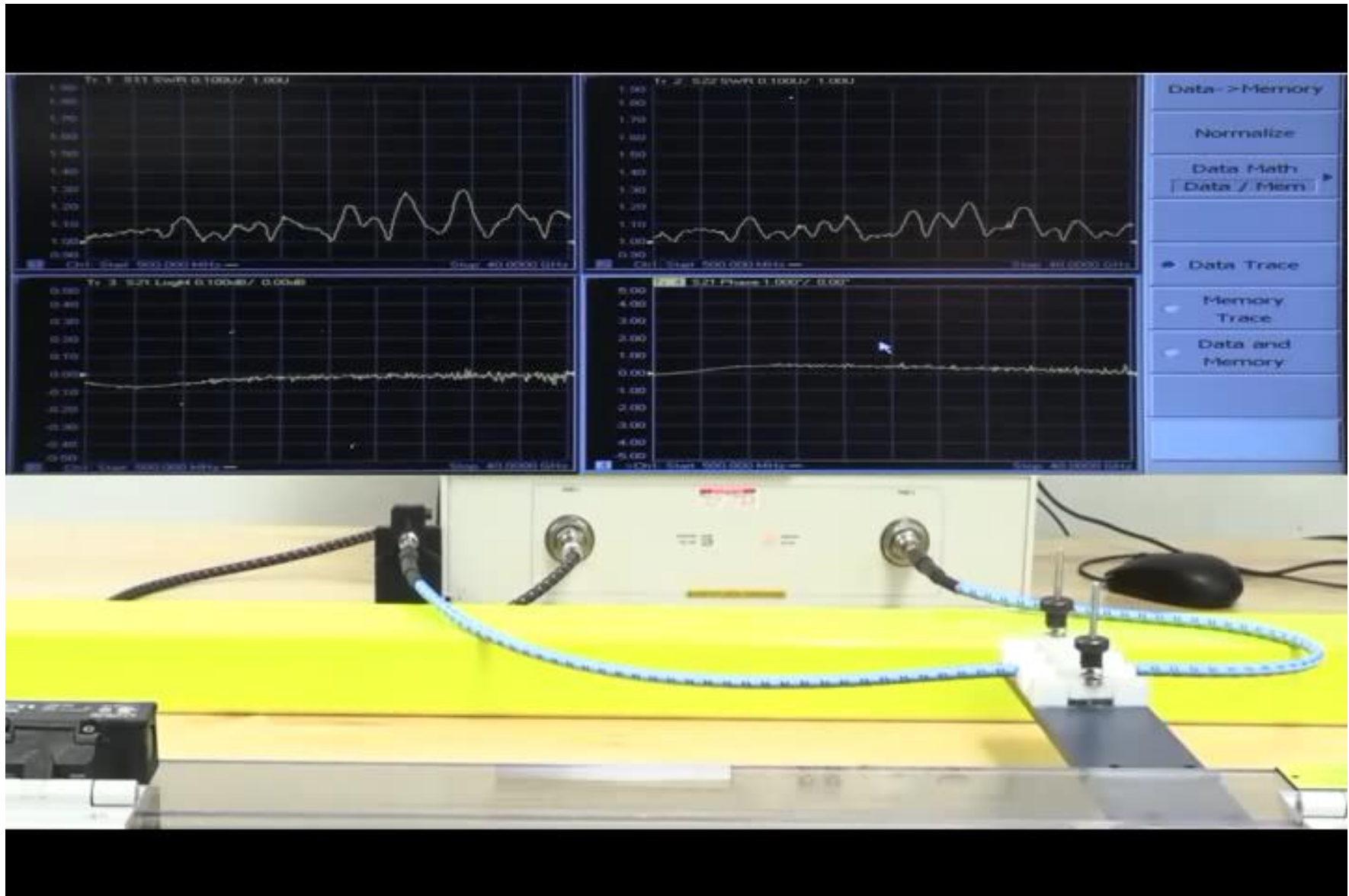
# Times' Dynamic Flex Test Procedure



A 4ft cable is flexed left & right continuously, 24/7 until failure. This causes 4 bends, one at each connector and two rolling bends. Phase, loss and vswr data are taken every 60 seconds. The results are then plotted. An example of loss stability is below.









# SilverLine®

## Hi Volume Production Test Cables

- Ultra Rugged steel armor option
- 4, 6, 18 & 26.5 GHz options
- 50-100K flex life
- +/-3° phase stability through 26.5 GHz
- 20 connector series & configurations
- Super robust strain relief
- Molded strain relief for 2019
- Guaranteed Replacement\*

**TIMES** MICROWAVE SYSTEMS

*SilverLine®* Test Cables

Coax Test Cables for:

- High volume, in-process production test
- Incoming/final test inspection
- RF test systems interconnects



SilverLine® Test Cables are cost-effective, durable, high performance cable assemblies designed for use in a broad range of test and interconnect applications. Fabricated from rugged, solid PTFE dielectric cable with stainless steel connectors and a proven strain relief system, these cables provide long life and excellent stability in applications where they are repeatedly flexed and mated/unmated. SilverLine® test cables are ideal for use in production, field and laboratory test environments. They are also economical enough to be used as interconnects in test systems.

**Time's Silverline® Product Guarantee**  
Times will repair or replace your SilverLine test cable at its option if the connector attachment fails within four months of shipment. This guarantee excludes cable or connector interface damage from misuse or abuse.

**Features & Benefits:**

- Phase & Loss Stable
- Long Flex Life
- Triple Shielded Cable
- High Mating Cycle, Stainless Steel Connectors
- Rugged, Solder-Clamp Attachment
- Redundant, Long Life Strain Relief System
- RoHS Compliant

\*See data sheet for details

# SilverLine®-Extra Flex

## RF Bench Test & Hook Up Cables

- Ideal Flexibility, long flex life
- +/- 2° phase stability @ 18 GHz
- +/- 0.1dB amplitude stability @ 18 GHz
- Injection molded strain relief
- 125°C operation
- TF-4 dielectric: No phase “knee”
- Low replacement cost





- Production test for small sized RF products
- Edge launch testing
- General purpose RF interconnects through 18 GHz

SilverLine®-ExtraFlex was designed for testing delicate components such as exposed RF circuits with edge launch connectors. This, lightweight and flexible this cover makes handling PC boards easy yet does not compromise RF stability and isolation. Using Times' proprietary TF-4 dielectric SilverLine®-ExtraFlex goes one step further, exhibiting linear phase change from 0°C to +30°C (see graph).

SilverLine®-ExtraFlex uses the same robust, proven connector attachment system that has made SilverLine® the preferred choice in RF test labs everywhere. A new injection-molded strain relief system designed to match the cable's flexibility assures the cable will bend tightly but not fall prematurely behind the connector.

**Features and Benefits:**

- 30% smaller than Standard SilverLine®
- Improved flexibility
- RF Stable With Flexure
- Better than -90dB isolation
- 18 GHz operation
- Linear Phase Change From 0° to 30°C
- Injection-Molded Strain Relief



Phase Change vs. Temperature

Temperature (°C)

Phase Change (°)

SilverLine®-ExtraFlex

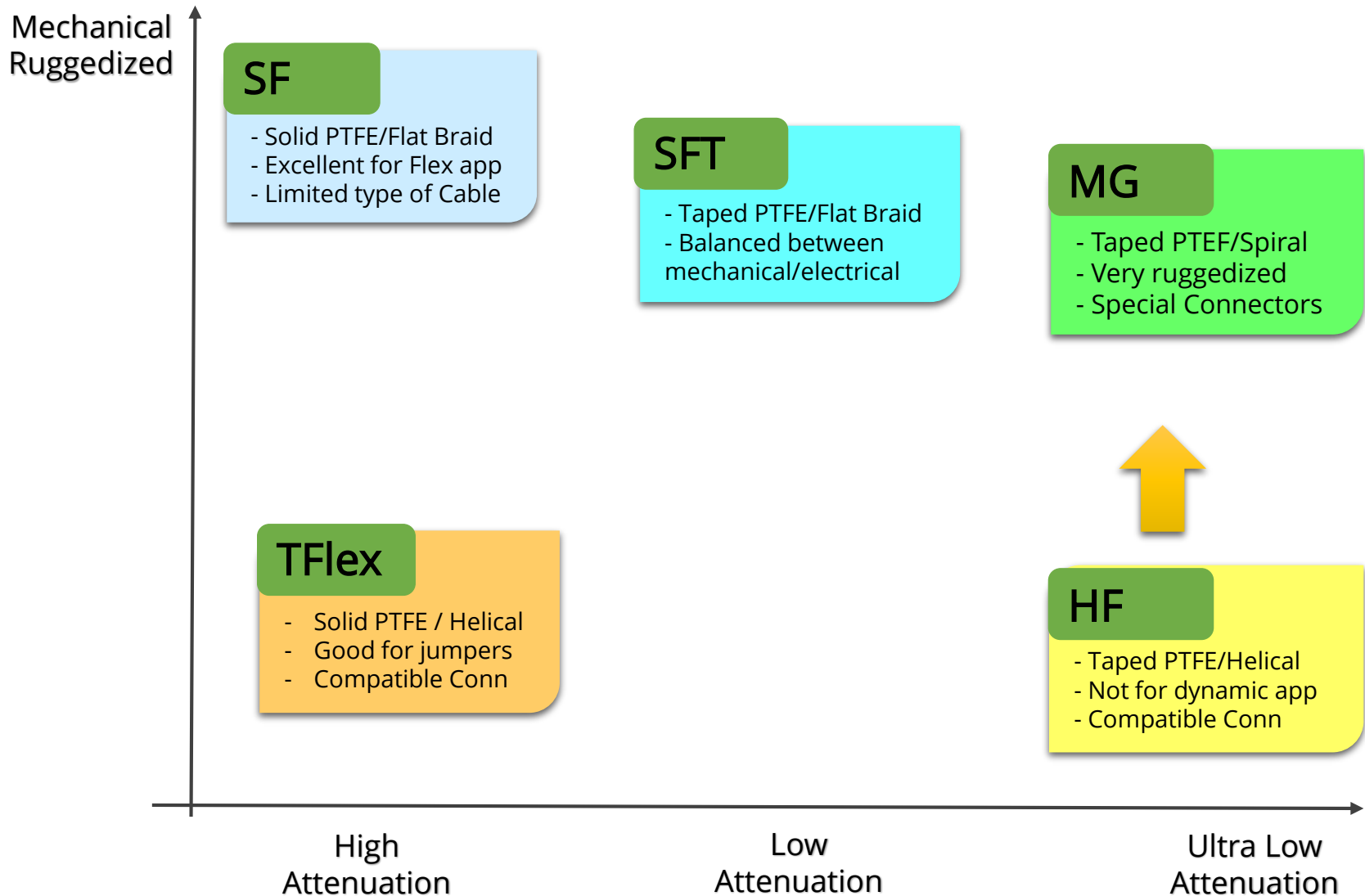
Standard SilverLine®



Test fixture photo courtesy of Inter-Connects Microwave  
[www.interconnectsmicrowave.com](http://www.interconnectsmicrowave.com)



# Microwave Cable at a Glance



# MaxGain®

- Ultra Low Loss & Ruggedized with Times unique spiral design
- Suitable for wide applications, typically attenuation sensitive

## Features & Benefits:

- Lowest Insertion Loss Available, DC-50 GHz
- Ultra Stable Insertion Loss, Phase and VSWR with Flexing
- Excellent Phase Tracking Performance with wide Temperature (-55°C to +150°C)
- Extremely Flexible, Low Minimum Bend Radius
- Superior Shielding Effectiveness (>90 dB)



Cable	Outer Diameter (inch)	Atte@18GHz (dB/100ft)
MG-130	0.130	60.60
MG-160	0.156	52.00
MG-200	0.200	33.10
MG-300	0.302	20.10

# SFT®

- Low Loss & Ruggedized with Times flat wire braid design
- Suitable for wide applications



## Features & Benefits:

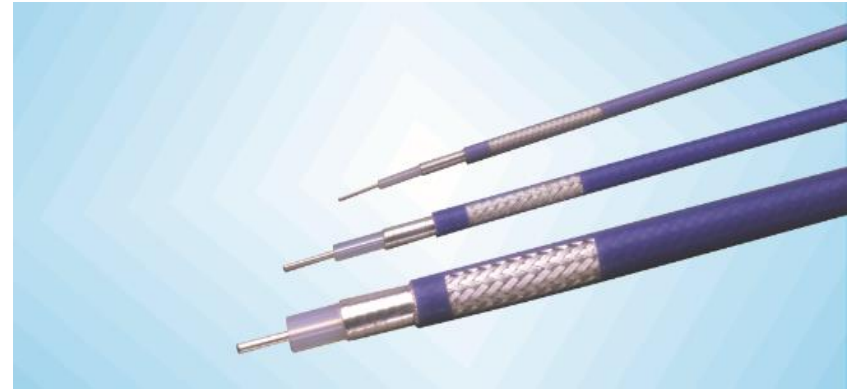
- Lower Loss than SF Versions
- Superior Shielding Effectiveness
- Low Passive Intermod (-155dBc)
- Stable Loss & VSWR vs. Flexing
- Excellent Connector Selection

Cable	Outer Diameter (inch)	Atte@18GHz (dB/100ft)
SFT-316	0.120	77.30
SFT-142	0.180	45.60
SFT-205	0.205	38.30
SFT-304	0.250	31.20



# TFlex®

- Flexible RG-401/402/405 with compatible connectors
- Fit for Tight Space Installation
- No Recommend for dynamic app.



## Features & Benefits:

- Meets all MIL-C-17 Requirements
- Excellent Shielding Effectiveness
- Low Passive Intermod (PIM)
- Stable Loss, Phase, &VSWR vs Flexing
- Uses Standard Solder-on Semirigid Connectors

Cable	Outer Diameter (inch)	Atte@18GHz (dB/100ft)
TFlex-405	0.104	106.10
TFlex-402	0.160	65.90
TFlex-401	0.270	50.00

# Microwave Cable at a Glance



TFlex



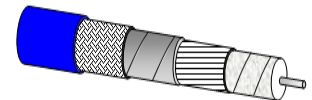
SF



SFT



HF



MG

				090 0.087" 0.84dB	
405 0.104" 1.06dB	316 0.110" 1.17dB	316 0.120" 0.77dB			130 0.130" 0.61dB
402 0.160" 0.66dB			160 0.150" 0.50dB		160 0.156" 0.52dB
	142 0.195" 0.68dB	142 0.180" 0.46dB			
		205 0.205" 0.38dB	190 0.197" 0.35dB		200 0.200" 0.33dB
401 0.270" 0.50dB		304 0.250" 0.28dB			
			290 0.301" 0.21dB		300 0.302" 0.20dB

Attenuation dB per foot @ 18GHz



# Microwave Cable at a Glance



TFlex



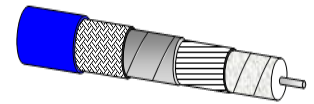
SF



SFT



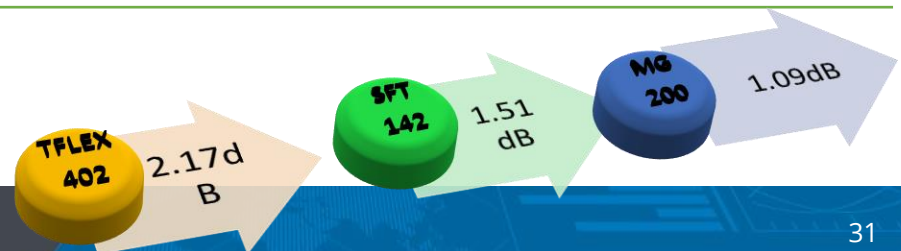
HF



MG

				090 0.087" 2.76dB	
405 0.104" 3.48dB	316 0.110" 3.84dB	316 0.120" 2.53dB			130 0.130" 2.00dB
402 0.160" 2.16dB			160 0.150" 1.64dB	160 0.156" 1.71dB	
	142 0.195" 2.23dB	142 0.180" 1.51dB			
		205 0.205" 1.25dB	190 0.197" 1.15dB	200 0.200" 1.09dB	
401 0.270" 1.64dB		304 0.250" 0.92dB			
			290 0.301" 0.69dB	300 0.302" 0.66dB	

Attenuation dB per meter @ 18GHz



# Connectors –18GHz thru 50GHz



TC-142T-NM-SS  
3190-2794



TC-290-SM-SS  
3190-2604



TC-MG200-SMC-LW-SS  
3190-2789



TC-MG160-KM-SS  
3190-6116



EZ-405-KF-SS  
3190-6309



TC-MG200-NMHC-LW-SS  
3190-2790



EZ-142T-SM-RA-SS  
3190-6315

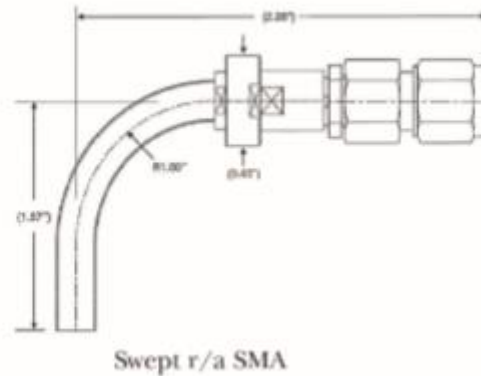
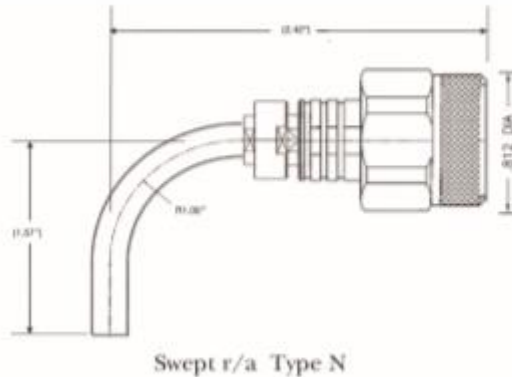


TC-290-NM-RA-LW-SS  
3190-6117

We offer a full range of connectors with all standard interfaces designed to match our microwave and provide optimum performance.



# Connectors - Swept Tube Option



**Swept option:** Swept replaceable screw tube is available to satisfy the right angle requirement with an effective cost, while the performance could be maintained the same as the straight connectors.

# Cable Assemblies



**Armored option:** Steel armor is available as an option to provide the cable assembly the additional protection for rough field application.

**Phase Matched:** customized cable assemblies available for either group phase matched or phase trimmed to exact electrical length.

Times Microwave Systems also provides microwave cables as assemblies to meet a broad range of application requirements

# Choose the LMR® Line of Products for Broadband Wireless

- DC thru 8GHz, which covers all the applications of BB Wireless
- Rugged, flexible, easy to terminate LMR® cable for every loss budget
- A variety of cable constructions to meet every application
- Rugged, Easy to install X series connectors in every configuration imaginable.
- A full line of CST prep tools and WSB strain relief boots
- All products in distribution for immediate shipment
- Complete technical support

# The LMR Cables



## **LMR**

The most popular  
broadband cable in  
the world.  
Indoor/Outdoor



## **LMR-LLPX**

Certified CMP/FT6  
Special tools and conn.  
Indoor/Outdoor  
150 degree C temp.



## **LMR-DB**

Flooded braid  
Impervious to the  
environment  
Outdoor



## **LMR-UF**

A more flexible version  
of LMR  
15% greater attenuation  
Must use solder conn.  
Indoor



## **LMR-FR**

Certified CMR/FT4  
Same tools and  
connectors  
Indoor/Outdoor













## **LMR-Lite**

Lower weight and  
less cost than LMR  
Indoor/Outdoor



# LMR<sup>®</sup> Series of Cables

The right size  
for every loss  
budget

- LMR-1200-DB 
- LMR-900-DB ---- 
- LMR-600 ----- 
- LMR-500 ----- 
- LMR-400 ----- 
- LMR-300 ----- 
- LMR-240 ----- 
- LMR-200 ----- 
- LMR-195 ----- 
- LMR-100A-PVC ----- 

IP-67

# The X Series Connector

CST  
Tool

Chamfered Cable Entry  
Albaloy/ Bi-metal

No Braid  
Trim

Corrosion  
Resistant

Ribs to Provide Weather  
Seal w/ ATUM or WSB

Brazed Right Angle

Excellent  
VSWR

Laser Marking

Most  
Rugged

Pin plated with 50 micro  
inches of gold

# Times CST Tools (The Perfect Prep)

- Provides a sharp clean cut every time
- Blade tested to over 2000 cuts
- Combination jacket strip length
- Built-in debur tool on CST-400, 500 and 600
- Replacement Blades Available





# LMR® (The Complete Package)

- LMR is a complete system of cables, connectors, installation tools and accessories.





# Specialty Products



# RF Cables for 5G Test

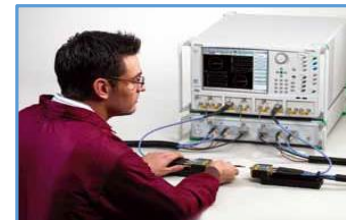
Frequency		General Interconn.	Test for Mass Production	Test for Precise R&D
6GHz		LMR or TCOM	Silverline Silverline-XF	Clarity
18GHz		SFT or MaxGain		
26.5GHz				
40GHz		MaxGain	MaxGain Armored	
50GHz				



General Lab Hook  
up/Bench Test



Hi Volume  
Production Line Test



Precision  
Interconnects



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# Review: Definitions of Terms

## ➤ Phase Change vs. Temperature

- Change in electrical length caused by temperature changes

## ➤ Phase Tracking vs. Temperature

- The degree to which multiple assemblies change the same amount at equal temperatures

## ➤ Phase Repeatability vs. Temperature

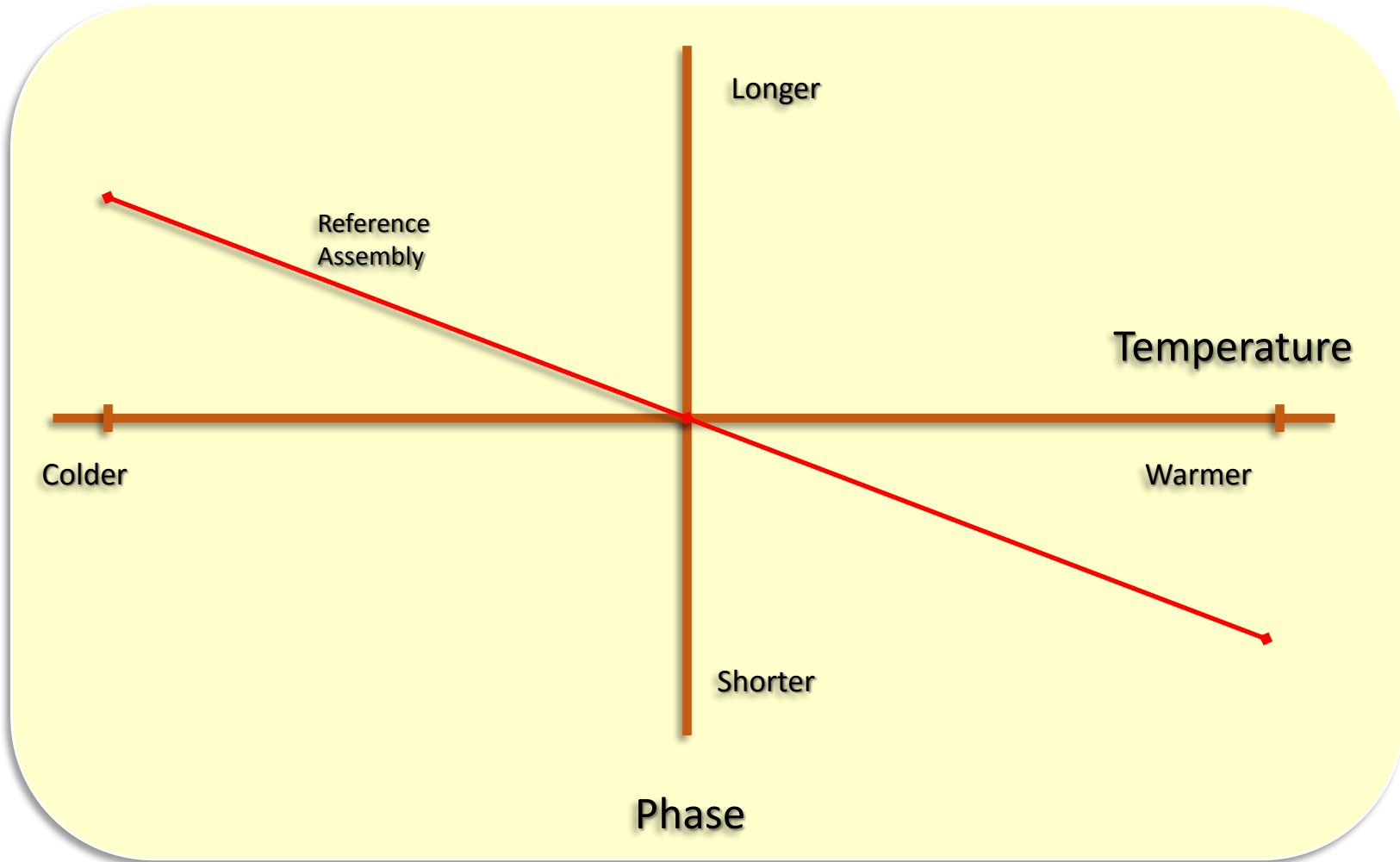
- The degree to which a single assembly repeats a given phase length at multiple excursions to a given temperature

## ➤ Phase Hysteresis vs. Temperature

- Phase temperature path that is slightly different depending upon direction of temperature change

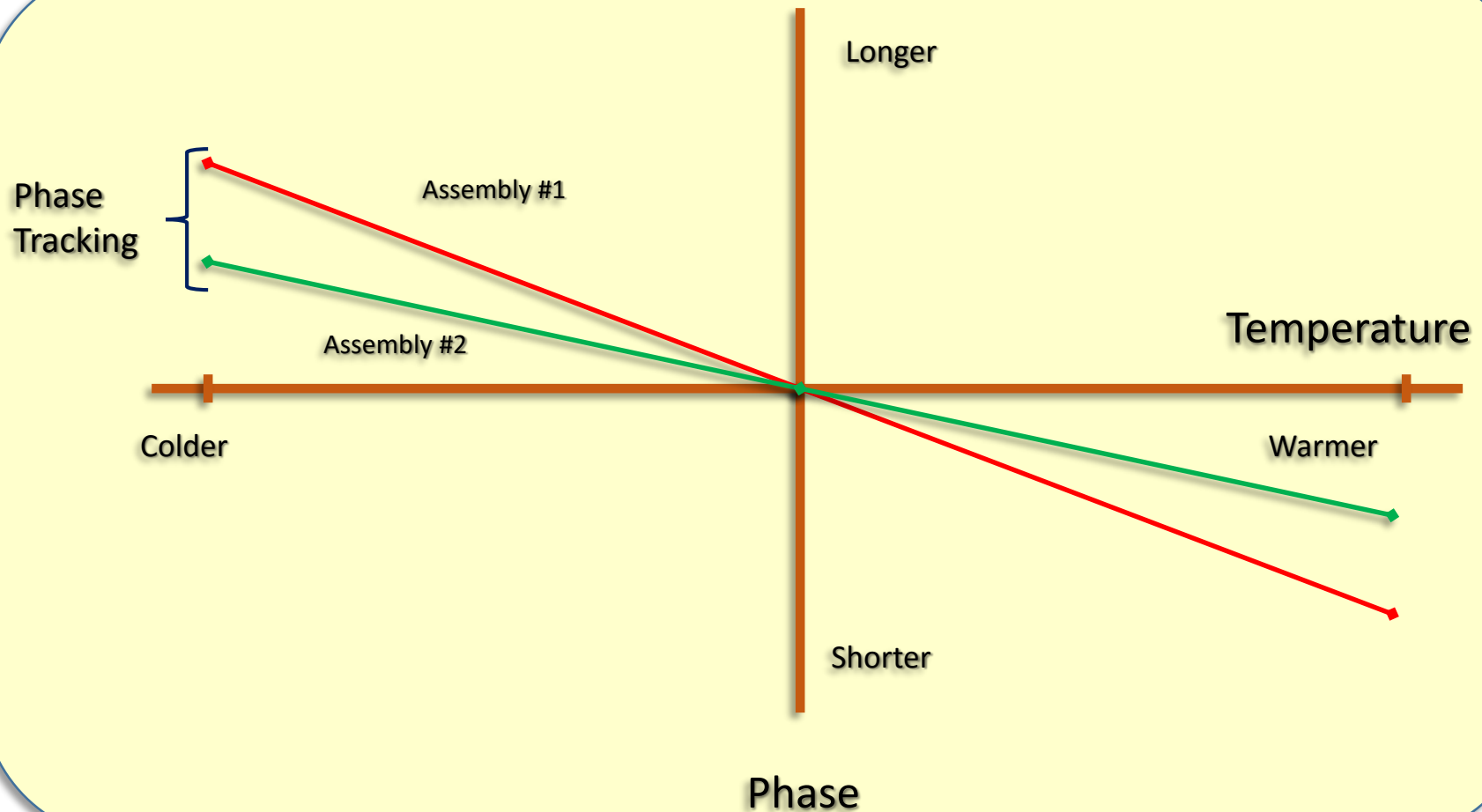


# Phase Change vs. Temperature



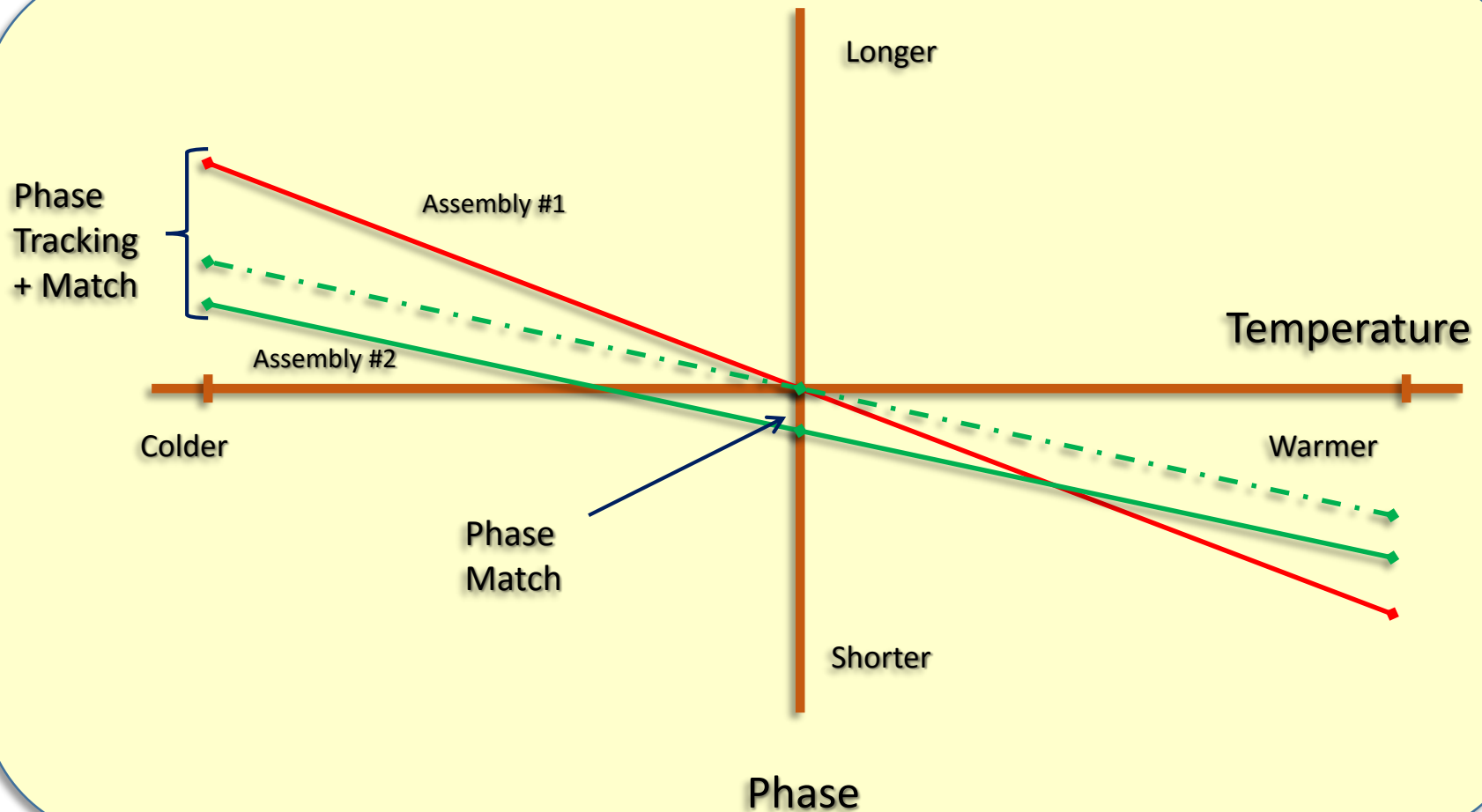
# Phase Change vs. Temperature

(phase matched assemblies)

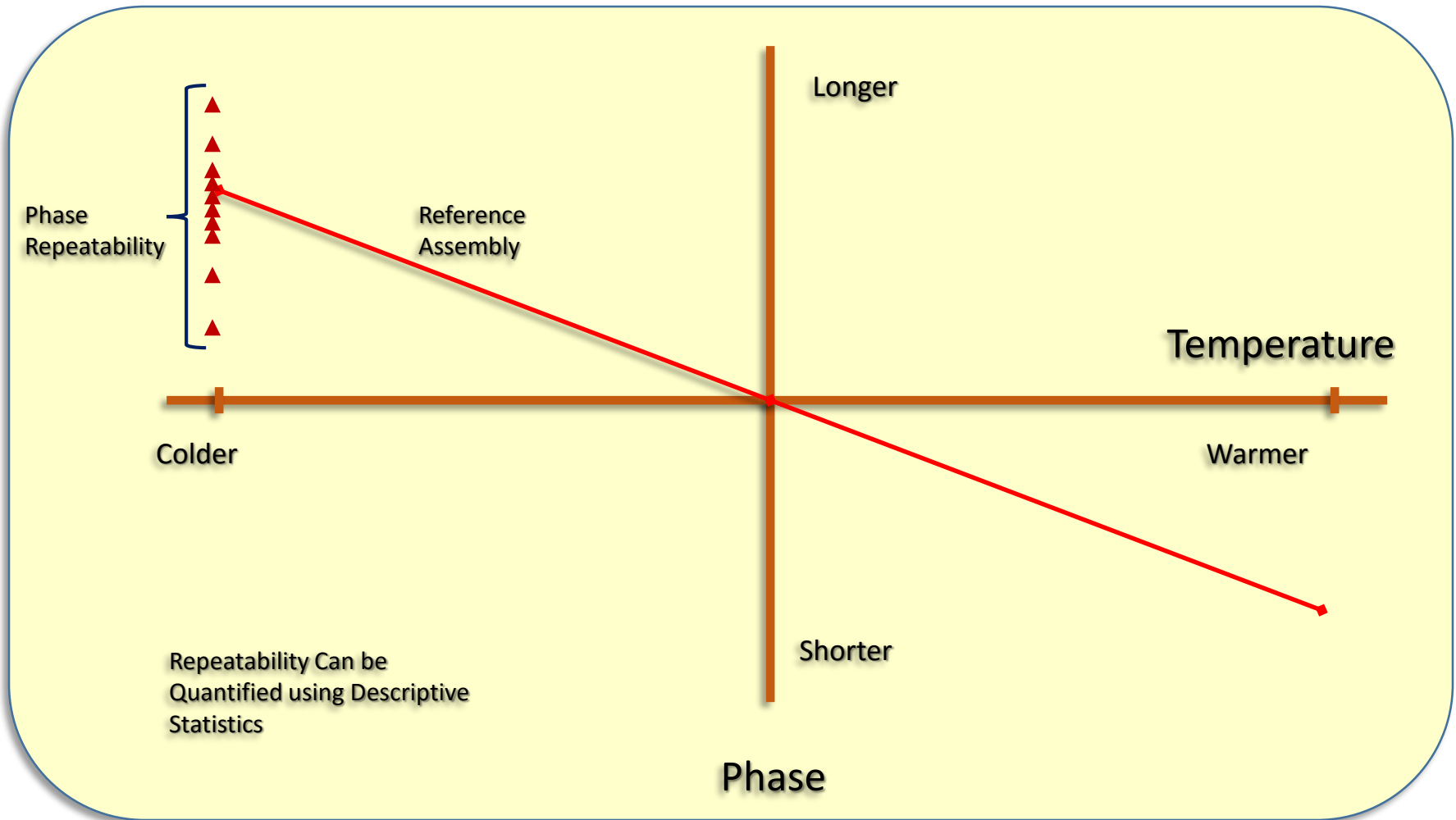


# Phase Change vs. Temperature

(non-phase matched assemblies)



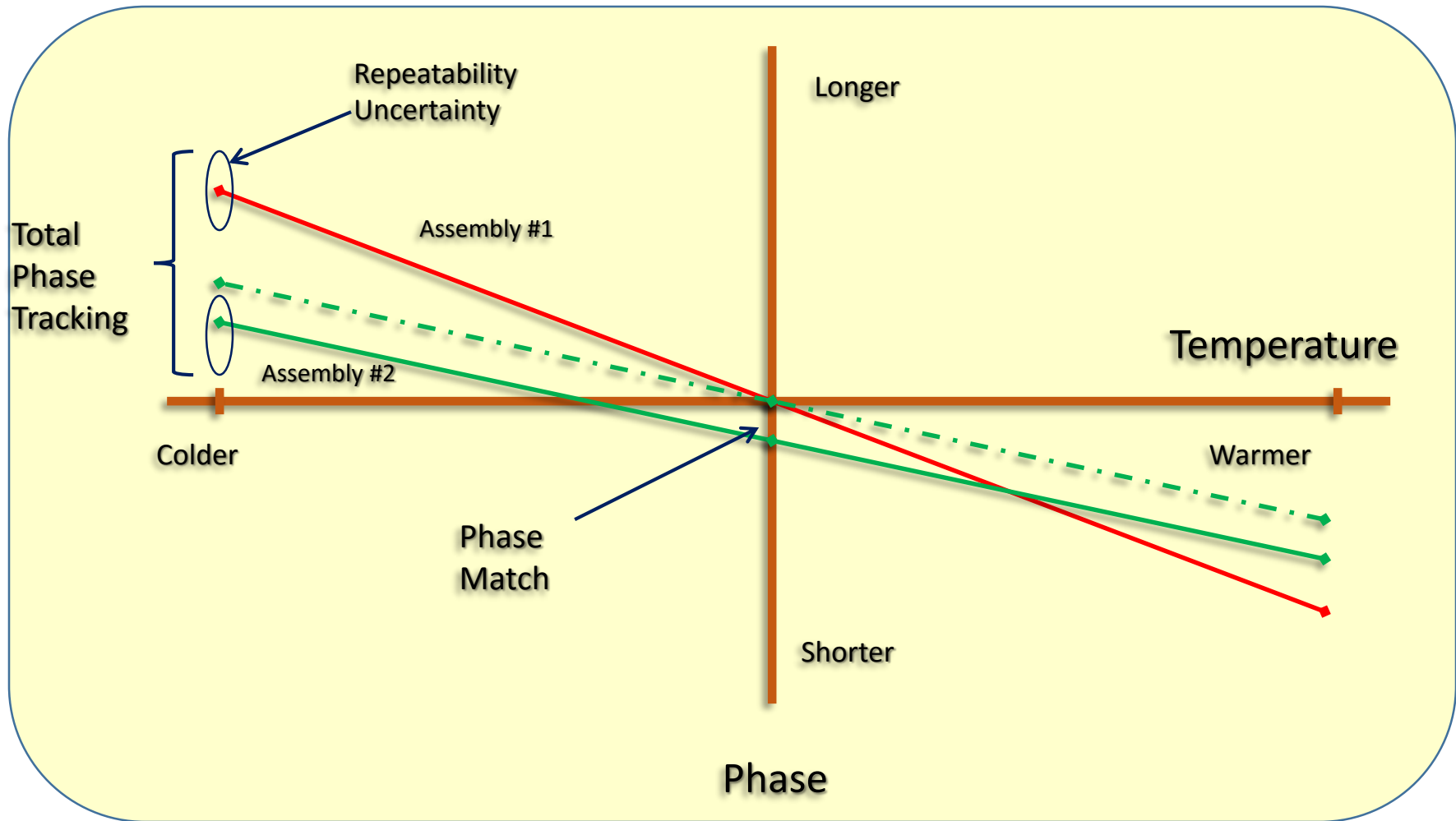
# Phase Repeatability vs. Temperature



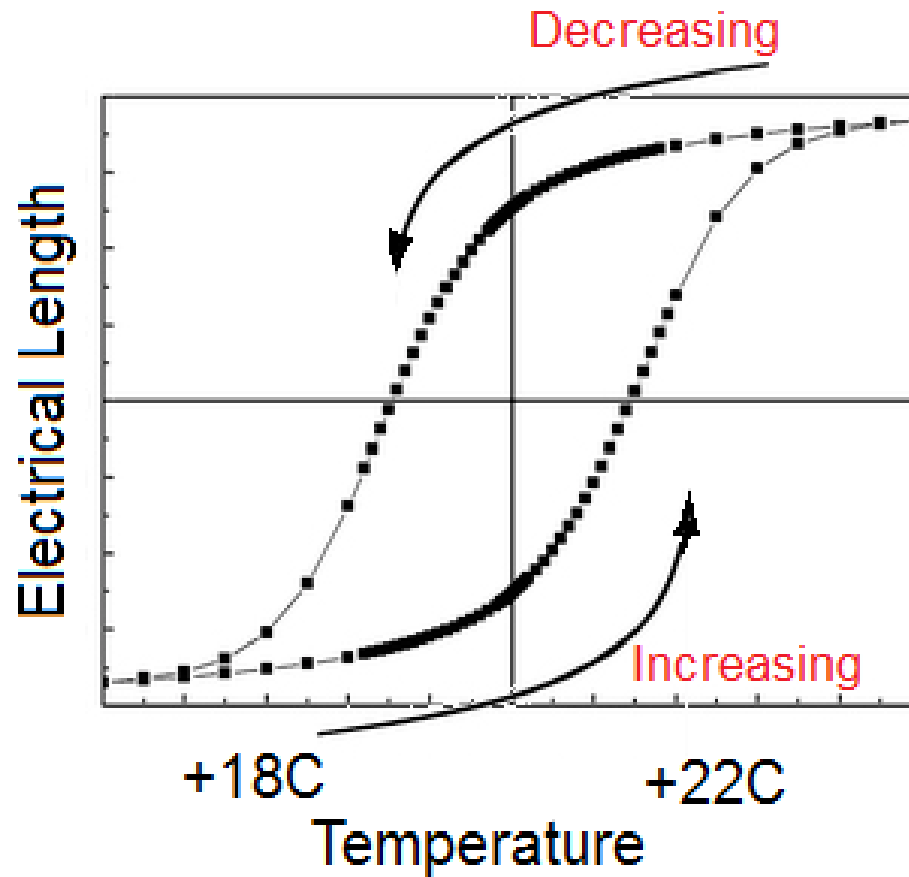


# Practical Phase Tracking vs. Temperature

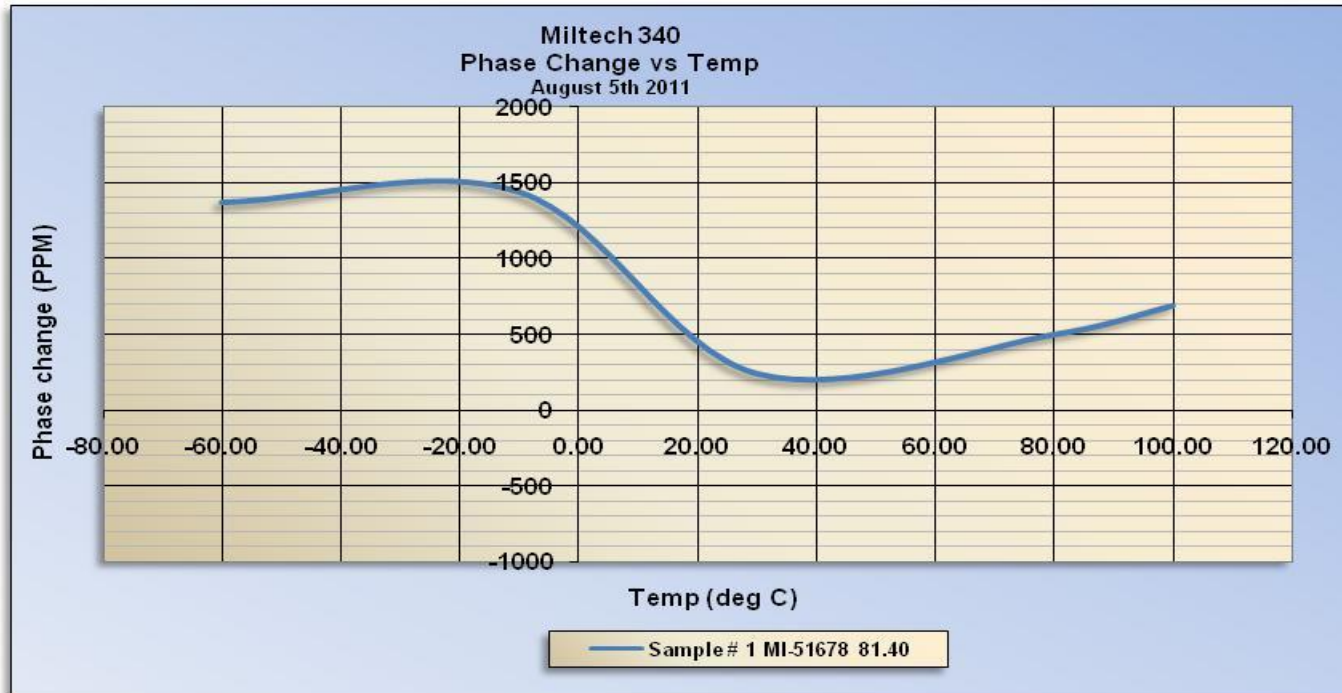
(Includes phase match + tracking + repeatability)



# Phase Hysteresis vs. Temperature

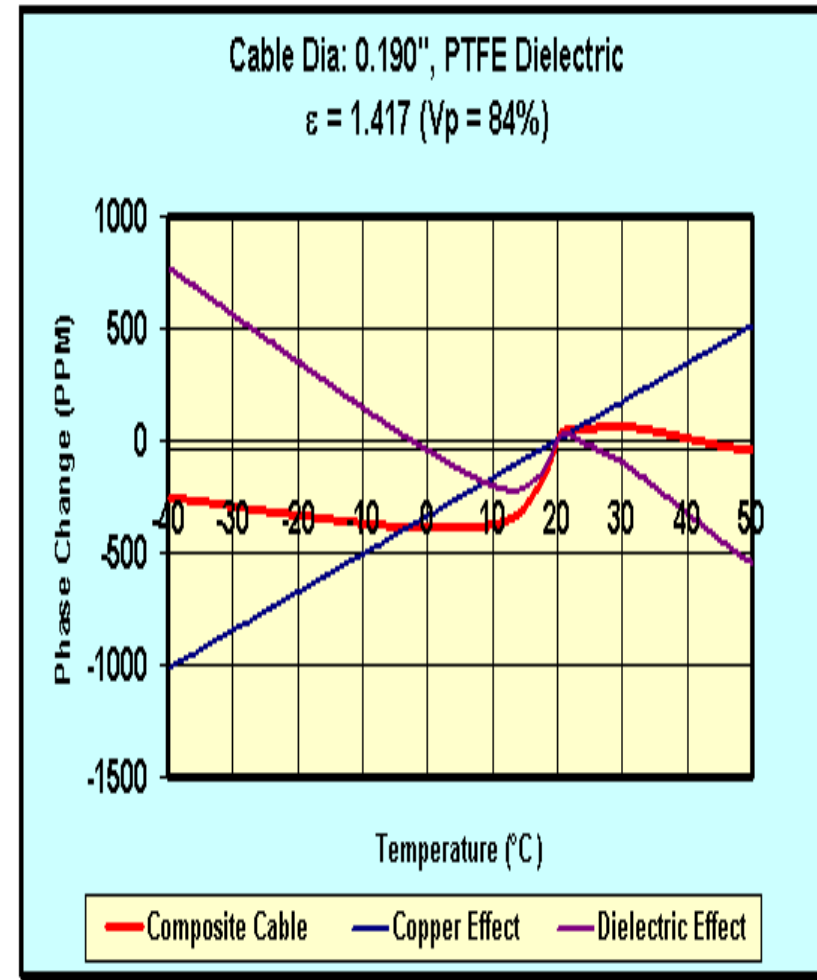


# Temperature Phase Graph of General Low Loss Cable



# Temperature Phase Features

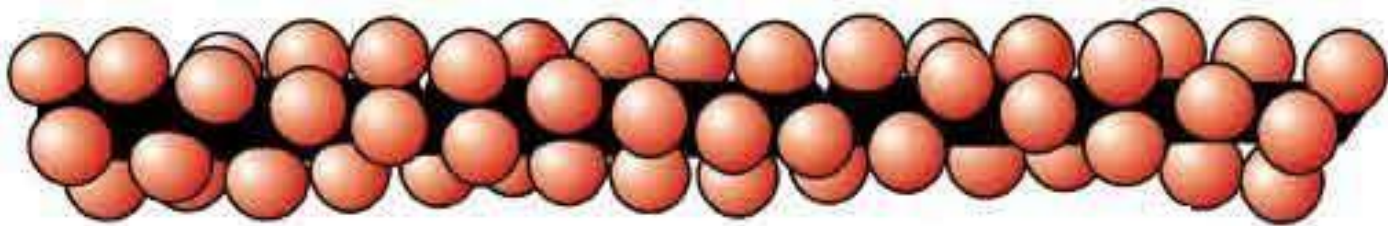
- Expansion-contraction temperature coefficients of metals cause to change of Physical (electrical) length
- Temperature changes affects the deformation of dielectric molecules
- Phase temperature coefficient of copper is obverse 16.7 PPM/deg C
- Phase temperature coefficient of PTFE is reverse 18.75 PPM/deg C
- Dielectric PTFE has a “phase knee” in the room temperature range



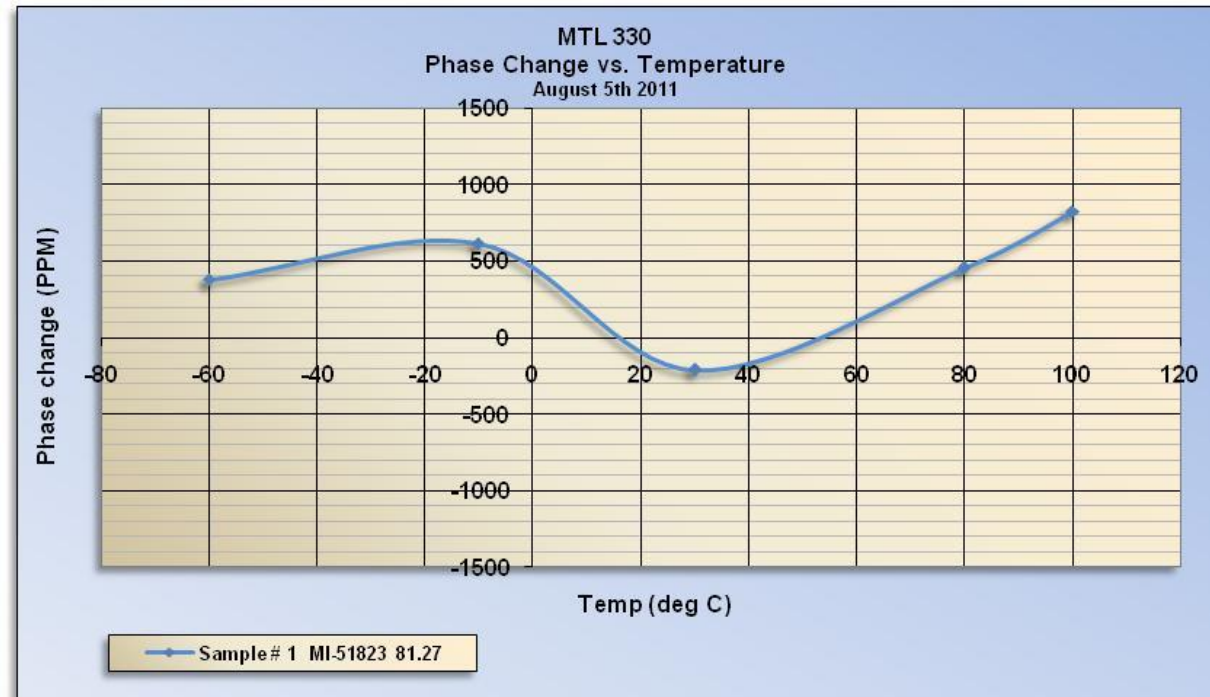
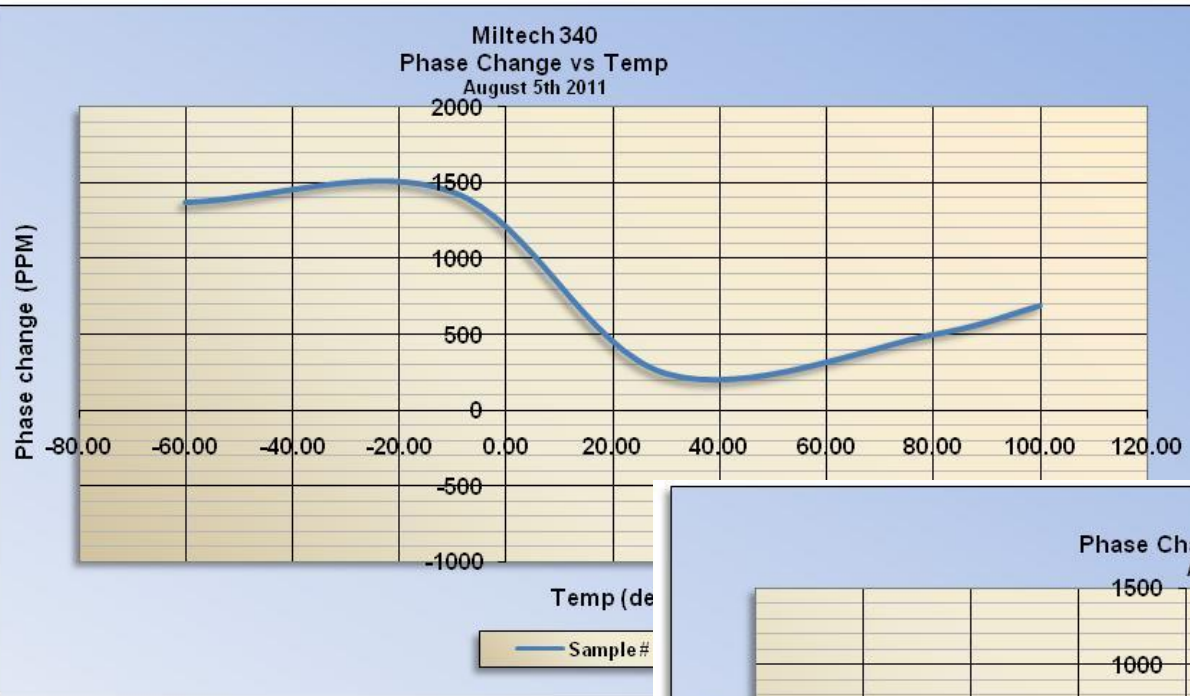


# Factor of PTFE Phase Knee

- PTFE is a long chain molecule with crystalline sites connected by amorphous chains (Poly-petrafluoro-ethylene)
- When the molecules unwind and lengthens the bulk material undergoes a volumetric expansion of approximately 1.5%. An equal number of molecules occupying a larger volume is now a less dense material. This less dense material has a lower dielectric constant which relates to a higher velocity of propagation ( $V_p$ )
- Below the +19 C transition there are 13 CF<sub>2</sub> groups per 180 degree twist. At the +19 C to +30C transition sufficient energy is imparted to the molecule that it unwinds slightly. At this point the molecule has 15 CF<sub>2</sub> groups per 180 degree twist. When the molecule unwinds it also becomes longer

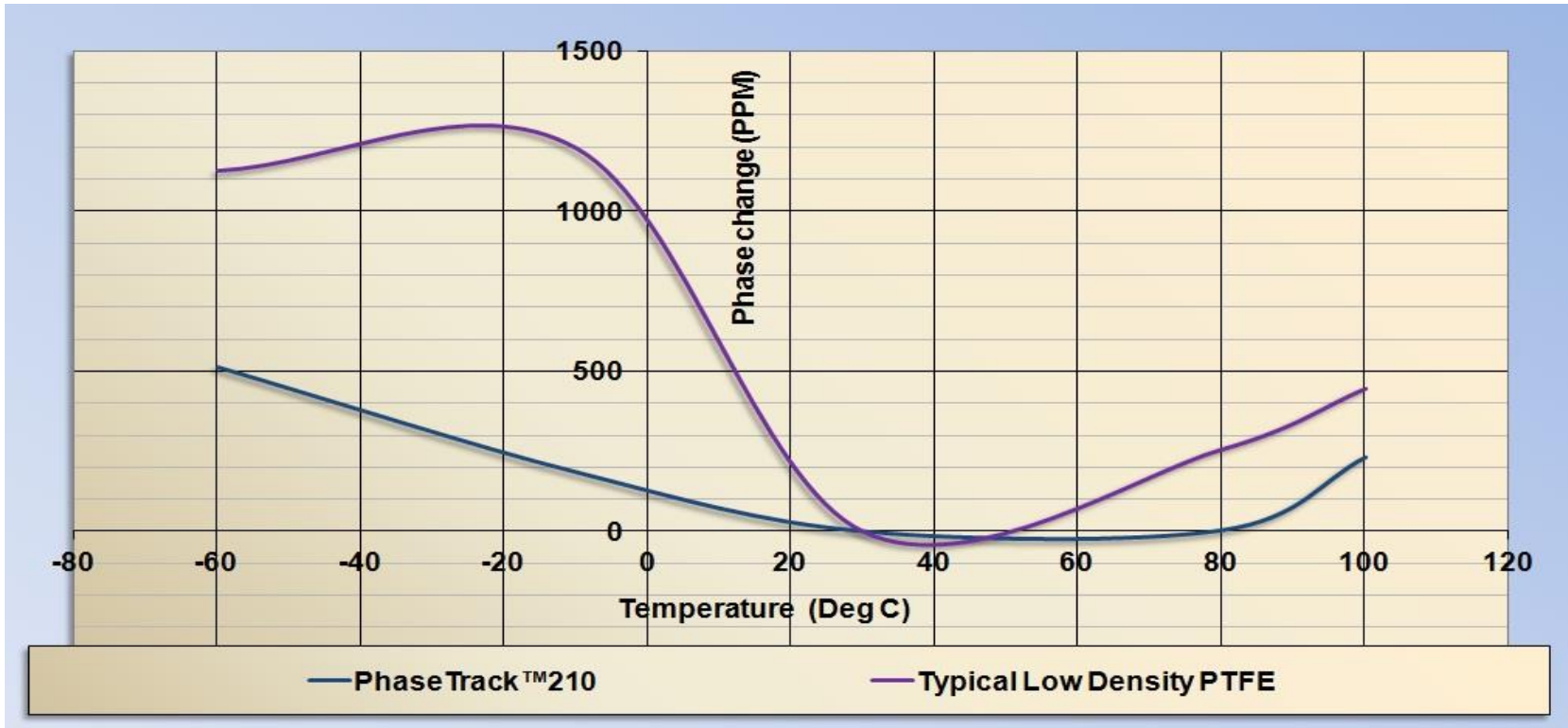


# PTFE Phase Vs. Temperature “knee”



# PhaseTrack®

- Eliminate the "PTFE knee "



Excellent temperature phase repeatability and consistency

# PhaseTrack® Cable Assemblies

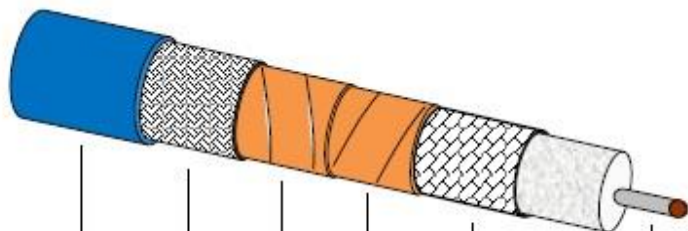


*Times Microwave TF4 dielectric material is the key ingredient, making our PhaseTrack® products the best choice for phase critical interconnect applications.*

Phase Track cable dielectric has been developed to eliminate the "PTFE knee" in the phase/temperature performance of cables for phase-critical applications.



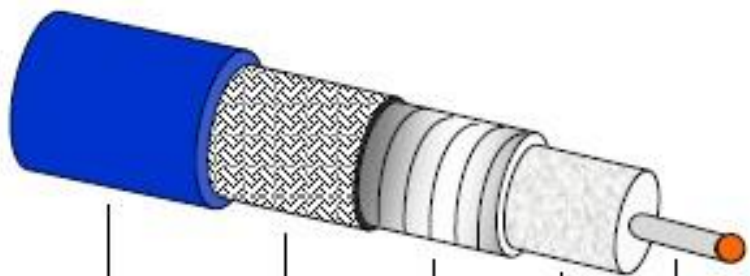
# PhaseTrack® PT Cables



Center Conductor	Silver Plated Copper
Dielectric	TMS TF4 Foam
Shield	SPC Flat Braid
Interlayer	Metalized Polyimide
Interlayer 2	PS Polyimide
Outer Braid	Silver Plated Copper Clad Steel
Jacket	Blue FEP

	PT110	PT150	PT180	PT210	PT318
Dielectric	TF4	TF4	TF4	TF4	TF4
Diameter(mm)	2.79	3.68	4.57	5.59	8.00
Temperature	-55C to +150C				
Fco	79.8	52.1	38.7	29.6	18.9
Loss @18GHz(db/M)	4.0	2.6	1.9	1.6	1.14

# PhaseTrack® PF Cables



Center Conductor	Silver plated Copper
Dielectric	TMS TF4 Dielectric
Outer Conductor	Silver Plated Copper
Interlayer	Silver Plated Copper Braid
Jacket	Blue FEP

	PF402	PF130	PF405	PF047
Dielectric	TF4	TF4	TF4	TF4
Diameter(mm)	4.06	3.68	2.62	1.57
Temperature	-55C to +150C			
Minimum Bend Radius	0.75	0.625	0.5	0.25
Loss @18GHz(db/M)	1.9	2.3	3.5	5.5

# PhaseTrack® Semi-Rigid Cables

PhaseTrack® Semi-Rigid cable assemblies provide formable phase stable performance using materials developed specifically for use in applications where repeatable phase performance is critical.



	PTSR086	PTSR110	PTSR141
Dielectric	TF4	TF4	TF4
Diameter(mm)	2.18	2.79	3.58
Temperature	-55C to +150C		
Fco(GHz)	81.0	43.5	38.4
Loss @18GHz(db/M)	3.1	2.3	1.8

# Committed to Advancing Coaxial Cable Technology

Times Microwave Systems is the world leader in coax interconnect solutions. We are dedicated to providing total customer satisfaction by offering the very best RF interconnect solutions for any application.

